

# ALLARGA ANIME

## RIPARA VELOCEMENTE

Il modo veloce ed economico per riparare le anime danneggiate.

Il materiale di imballaggio che una volta doveva essere tolto dal flusso di produzione a causa delle anime danneggiate può ora essere ripristinato in pochi minuti da una sola persona e dallo Svecom-PE Allarga anime.

- Evita ritardi nella produzione e disagi nelle scorte
- Elimina i tempi di fermo e le perdite di materiale

La sicurezza è molto importante e questo prodotto deve essere utilizzato da tecnici qualificati.

Azionate pneumaticamente, le ganasce affusolate dell'allarga anime vengono semplicemente inserite nell'anima danneggiata. Non importa quanto schiacciata o distorta, grazie alla potenza delle ganasce, l'allarga anime riporta l'anima alla sua forma e dimensione originale.



**BEFORE**



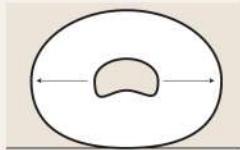
**AFTER**



- Jaws available for 3, 4, 5 or 6 inch ID cores
- Sleeve inserts available for cores of other sizes
- Can be supplied with interchangeable jaws of different sizes
- Up to 16,000lbs/7272kg of thrust from 86psi/9bar air supply

### OPERATING PROCEDURE

1. Position roll so that the long axis of the crushed core is in the horizontal position, as shown here.
2. Insert expander into crushed core as far as it will go, so that the duckbill will open in the horizontal position as shown by arrows in the figure above. **Do not hammer the expander into the core.**



Move the slide valve to the bladder exhaust position by pulling the sleeve in a direction away from the roll and towards the operator.

3. Attach an airline with a pressure of 80 psi (5.64 Kg./cm<sup>2</sup>). Pressure higher than 80 psi will actuate the safety relief valve. Pressure lower than 60 psi may not be adequate, depending on the type of roll being restored.
4. Energise the expander by moving the slide valve sleeve forward towards the roll. **Expander to be inserted inside a core before energising. Never energise the expander unless it is inserted into a core to restrict its motion.**

5. After a few seconds the jaws will cease to move outward. Release air pressure by moving slide valve sleeve towards the operator and insert the expander deeper into the core. Repeat the sequence until the expander is fully inserted.
6. If the expander does not fully insert into the core the roll must be shock set. This is done by striking the top of the roll with a sledgehammer while the expander is still energised. After shock set, the expander will insert deeper into the core. This process may have to be repeated several times. Every roll should be finished off with a shock set. This will prevent the restored core from "springing back" after the Reel Saver is removed.

### MAINTENANCE

1. The air supply should not have a lubricator in the line since this would shorten the life of the bladder.
2. Periodically check the two-pivot pin set screws to make sure they are well seated.
3. Periodically check the freedom of the safety relief valve by pulling the plunger stem when the expander is pressurised, thereby, starting the relief action.